

**KANSAS DEPARTMENT OF TRANSPORTATION  
SPECIAL PROVISION TO THE  
STANDARD SPECIFICATIONS, EDITION 2015**

**SECTION 1608**

**STRUCTURAL STEEL TUBING**

**Page 1600-17, subsection 1608.2a. (1). Replace the 1<sup>st</sup> and 2<sup>nd</sup> sentences as follows:**

(1) Unless specified otherwise in the Contract Documents, welds in tubing and structures fabricated from tubing are to comply with **SECTION 744**. Circumferential welds, and longitudinal welds within the area of a slip joint and within six inches of a circumferential weld are to exhibit complete joint penetration.

**Page 1600-17, subsection 1608.2b. Add the following material specification:**

- Steel Tubes, Low Carbon or High Strength Low-Alloy, Tapered for Structural Use ..... ASTM A595
- High-Strength Low-Alloy Columbium-Vanadium Structural Steel ..... ASTM A572

5-13-20 BSGS (KP)  
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